

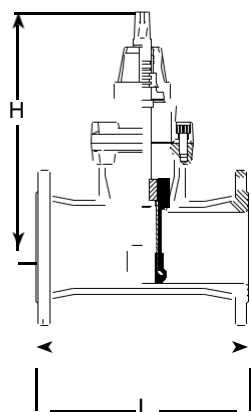


INFORMACJE TECHNICZNE – WYMIARY

Nr 4

Zasuwy klinowe

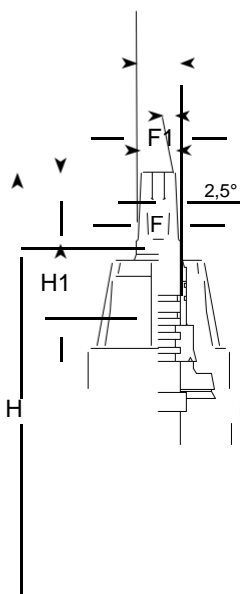
DŁUGOŚĆ ZABUDOWY I WYSOKOŚĆ OD OSI ZASUWY



| DN | Zasuwy wg PN-EN 1074-1 i 2, typ A (DIN 3352 część 4) | | | Zasuwy wg PN-EN 1074-1 i 2, typ B (BS 5163) | |
|------|--|--|--------------------------------------|--|--------------------------------------|
| | Długość zabudowy wg PN-EN 558-F14 (DIN 3202 część 1, F4) L mm | Długość zabudowy wg PN-EN 558- F15 (DIN 3202 część 1, F5) L mm | Wysokość od osi zasuwy H mm | Długość zabudowy wg PN-EN 558-F3 (BS 5163) L mm | Wysokość od osi zasuwy H mm |
| 25 | - | 120 | 180 | - | - |
| 32 | - | 140 | 190 | - | - |
| 40 | 140 | 240 | 241 | - | - |
| 50 | 150 | 250 | 241 | 178 | 279 |
| 65 | 170 | 270 | 271 | 190 | 279 |
| 80 | 180 | 280 | 297 | 203 | 294 |
| 100 | 190 | 300 | 334 | 229 | 324 |
| 125 | 200 | 325 | 376 | 254 | 324 |
| 150 | 210 | 350 | 448 | 267 | 429 |
| 200 | 230 | 400 | 562 | 292 | 531 |
| 250 | 250 | 450 | 664 | 330 | 614 |
| 300 | 270 | 500 | 740 | 356 | 690 |
| 350 | 290 | 550 | 940/930 | 381 | 867 |
| 400 | 310 | 600 | 940/960 | 406 | 867 |
| 450 | 330 | 650 | 951*/1170**/1130* | - | - |
| | | | ** | - | - |
| | | | 951*/1140**/1130* | - | - |
| | | | ** | - | - |
| 500 | 350 | 700 | - | - | - |
| 600 | 390 | 800 | -/1280**/1270*** | - | - |
| 700 | 430 | - | 1622 | - | - |
| 800 | 470 | 1000 | 1672**/1591** | - | - |
| 900 | 510 | - | 2118 | - | - |
| 1000 | 550 | - | 2067 | - | - |

* Seria 02 ** Seria 06 *** Seria 55

WYMIARY TRZPIENIA ZASUWY



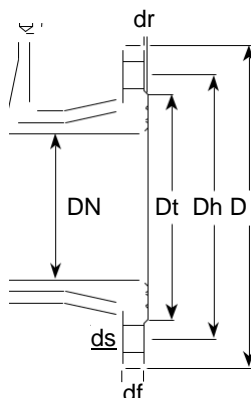
| DN | Zasuwy przyłączeniowe | | | | Zasuwy wg PN-EN 1074-1 i 2, typ A (DIN 3352 część 4) | | | Zasuwy wg PN-EN 1074-1 i 2, typ B (BS 5163) | | |
|-------|-----------------------|-------|------|-------|--|------|--------|---|------|-------|
| | H mm | H1 mm | F mm | F1 mm | H1 mm | F mm | F1 mm | H1 mm | F mm | F1 mm |
| 25 | 180 | 35 | 12,3 | 15,4 | - | - | - | - | - | - |
| 32 | 190 | 35 | 12,3 | 15,4 | - | - | - | - | - | - |
| 40 | 203 | 35 | 12,3 | 15,4 | 29 | 14 | 16,6 | - | - | - |
| 50 | 213 | 35 | 12,3 | 15,4 | 29 | 14 | 16,6 | 38 | 19 | 22,4 |
| 65 | - | - | - | - | 34 | 17 | 20,0 | 38 | 19 | 22,4 |
| 80 | - | - | - | - | 34 | 17 | 20,0 | 38 | 19 | 22,4 |
| 100 | - | - | - | - | 38 | 19 | 22,4 | 38 | 19 | 22,4 |
| 125 | - | - | - | - | 38 | 19 | 22,4 | 38 | 19 | 22,4 |
| 150 | - | - | - | - | 38 | 19 | 22,4 | 42 | 24 | 27,7 |
| 200 | - | - | - | - | 42 | 24 | 27,7 | 47 | 27 | 31,2 |
| 250 | - | - | - | - | 47 | 27 | 31,2 | 47 | 27 | 31,2 |
| 300 | - | - | - | - | 47 | 27 | 31,2 | 47 | 27 | 31,2 |
| 350 | - | - | - | - | 55 | 32 | 36,9 | 55 | 32 | 36,9 |
| 400 | - | - | - | - | 55 | 32 | 36,9 | 55 | 32 | 36,9 |
| 450* | - | - | - | - | 55 | 32 | 36,9 | - | - | - |
| 500* | - | - | - | - | 55 | 32 | 36,9 | - | - | - |
| 450** | - | - | - | - | 84 | - | Ø30/40 | - | - | - |
| | | | | | | | Ø30/40 | | | |
| 500** | - | - | - | - | 84 | - | Ø30/40 | - | - | - |
| | | | | | | | Ø30/40 | | | |
| 600** | - | - | - | - | 83.5 | - | Ø30/40 | - | - | - |
| | | | | | | | Ø30/40 | | | |
| 700 | - | - | - | - | 83.5 | Ø40 | Ø40 | - | - | - |
| 800 | - | - | - | - | 83.5 | Ø40 | Ø40 | - | - | - |
| 900 | - | - | - | - | 83.5 | Ø40 | Ø40 | - | - | - |
| 1000 | - | - | - | - | 83.5 | Ø40 | Ø40 | - | - | - |

* sera 02 i 20

** Ø30 dla serii 06 , Ø40 dla serii 55/30

Zasuwy klinowe

STANDARDOWE OWIERCENIE KOLNIERZY



Owiercenie wg ISO 7005 część 2 (PN-EN 1092-2: 1997, DIN 2501):

| DN | D mm | | Dt mm | Dh mm | | df mm | | dr mm | ds mm | | Ilość otworów | | Śruby | |
|------|------|------|----------|-------|------|-------|------|-------|-------|------|---------------|------|-------|------|
| | PN10 | PN16 | | PN10 | PN16 | PN10 | PN16 | | PN10 | PN16 | PN10 | PN16 | PN10 | PN16 |
| 40 | 150 | | 83 | 110 | | 16 | 3 | 19 | | | 4 | | M16 | |
| 50 | 165 | | 102 | 125 | | 16 | 3 | 19 | | | 4 | | M16 | |
| 65 | 185 | | 122 | 145 | | 16 | 3 | 19 | | | 4 | | M16 | |
| 80 | 200 | | 138 | 160 | | 16 | 3 | 19 | | | 8 | | M16 | |
| 100 | 220 | | 158 | 180 | | 16 | 3 | 19 | | | 8 | | M16 | |
| 125 | 250 | | 188 | 210 | | 16 | 3 | 19 | | | 8 | | M16 | |
| 150 | 285 | | 212 | 240 | | 16 | 3 | 23 | | | 8 | | M20 | |
| 200 | 340 | | 268 | 295 | 295 | 17 | 3 | 23 | 23 | 8 | 12 | | M20 | |
| 250 | 400 | | 320 | 350 | 355 | 19 | 3 | 23 | 28 | 12 | 12 | M20 | M24 | |
| 300 | 455 | | 370 | 400 | 410 | 21 | 4 | 23 | 28 | 12 | 12 | M20 | M24 | |
| 350 | 520 | | 430 | 460 | 470 | 23 | 4 | 23 | 28 | 16 | 16 | M20 | M24 | |
| 400 | 580 | | 482 | 515 | 525 | 28 | 4 | 28 | 31 | 16 | 16 | M24 | M27 | |
| 450 | 640 | | 535 | 565 | 585 | 28 | 4 | 28 | 31 | 20 | 20 | M24 | M27 | |
| 500 | 715 | | 590 | 620 | 650 | 28 | 4 | 28 | 34 | 20 | 20 | M24 | M30 | |
| 600 | 840 | | 685/725* | 725 | 770 | 29 | 5 | 34 | 37 | 20 | 20 | M27 | M33 | |
| 700 | 895 | - | 794 | 840 | - | 33 | - | 31 | - | 24 | - | M27 | - | |
| 800 | 1015 | - | 901 | 950 | - | 35 | - | 34 | - | 24 | - | M30 | - | |
| 900 | 1115 | 1125 | 1001 | 1050 | 1050 | 38 | 46 | 34 | 41 | 28 | 28 | M30 | M36 | |
| 1000 | 1230 | 1255 | 1112 | 1160 | 1170 | 40 | 50 | 37 | 44 | 28 | 28 | M33 | M39 | |

*Seria 55/30 i 06